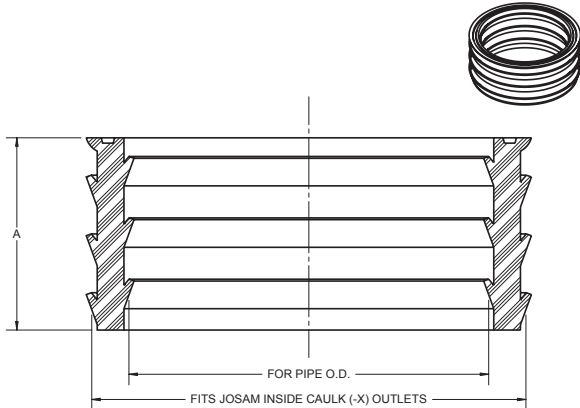


SPECIFICATION: JOSAM SERIES 19800 ELASTOMERIC NEOPRENE GASKET CONFORMING TO ASTM-C584 STANDARD FOR WATER-TIGHT SEAL WITH PIPE IN JOSAM INSIDE CAULK OUTLETS (-X).	GASKET JIFFEE JOINT SERIES 19800																																																																			
																																																																				
<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th rowspan="2">TYPE NO.</th> <th rowspan="2">DESIGNATION</th> <th colspan="2">FOR PIPE O.D.</th> <th rowspan="2">A</th> </tr> <tr> <th>MIN.</th> <th>MAX.</th> </tr> </thead> <tbody> <tr><td>19802</td><td>2" SW</td><td>2.125</td><td>2.390</td><td>1-1/2</td></tr> <tr><td>19803</td><td>3" SW</td><td>3.125</td><td>3.390</td><td>1-3/4</td></tr> <tr><td>19804</td><td>4" SW</td><td>4.125</td><td>4.390</td><td>2-1/4</td></tr> <tr><td>19805</td><td>5" SW</td><td>5.210</td><td>5.390</td><td>2-1/2</td></tr> <tr><td>19806</td><td>6" SW</td><td>6.210</td><td>6.390</td><td>2-5/8</td></tr> <tr><td>19812</td><td>2" XH</td><td>2.290</td><td>2.470</td><td>1-1/2</td></tr> <tr><td>19813</td><td>3" XH</td><td>3.410</td><td>3.590</td><td>1-3/4</td></tr> <tr><td>19814</td><td>4" XH</td><td>4.410</td><td>4.590</td><td>2-1/4</td></tr> <tr><td>19815</td><td>5" XH</td><td>5.410</td><td>5.590</td><td>2-1/2</td></tr> <tr><td>19816</td><td>6" XH</td><td>6.410</td><td>6.590</td><td>2-5/8</td></tr> <tr><td>19825</td><td>5" SP</td><td>5.550</td><td>5.700</td><td>2-1/2</td></tr> <tr><td>19826</td><td>6" SP</td><td>6.550</td><td>6.700</td><td>2-5/8</td></tr> </tbody> </table>	TYPE NO.	DESIGNATION	FOR PIPE O.D.		A	MIN.	MAX.	19802	2" SW	2.125	2.390	1-1/2	19803	3" SW	3.125	3.390	1-3/4	19804	4" SW	4.125	4.390	2-1/4	19805	5" SW	5.210	5.390	2-1/2	19806	6" SW	6.210	6.390	2-5/8	19812	2" XH	2.290	2.470	1-1/2	19813	3" XH	3.410	3.590	1-3/4	19814	4" XH	4.410	4.590	2-1/4	19815	5" XH	5.410	5.590	2-1/2	19816	6" XH	6.410	6.590	2-5/8	19825	5" SP	5.550	5.700	2-1/2	19826	6" SP	6.550	6.700	2-5/8	NOTES
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DATE OF LAST CHANGE: 06/20/08 DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES AND CHANGE WITHOUT NOTICE. WE CAN ASSUME NO RESPONSIBILITY FOR USE OF SUPERSEDED OR VOID DATA.	JOSAM COMPANY MICHIGAN CITY, INDIANA																																																																			

Installing JOSAM Products Using the JIFFEE-JOINT Gasket.

1. Set drain body to the proper height over pipe.
2. Level and support in place.
3. After coating gasket and inside of drain with a gasket lubricant, slip gasket over pipe and press down as far as possible by hand.
4. Placing a caulking tool in groove at top of gasket, drive the gasket down flush with the pipe top – no further. You have made a perfect joint.

GASKET-PIPE TABLE

TYPE NO.	CAST IRON		PVC			COPPER		
	SOIL PIPE	NO	PLASTIC	THIN		STEEL	DWV	GLASS
	XH	SW	HUB	ABS	PVC	WALL		
19802		•				•	•	•
19803		•	•			•	•	
19804		•	•			•	•	
19805		•	•					
19806		•	•					
19812	•		•	•			•	•
19813	•		•	•			•	•
19814	•		•	•			•	•
19815	•							
19816	•							
19825			•	•			•	
19826			•	•			•	•

SW – Service Weight XH – Extra Heavy SP – Steel Pipe

These recommendations apply to pipe that conforms to ANSI, ASTM and other applicable standards. JIFFEE-JOINT Gaskets are designed for use only with JOSAM caulk outlet (-X) products.